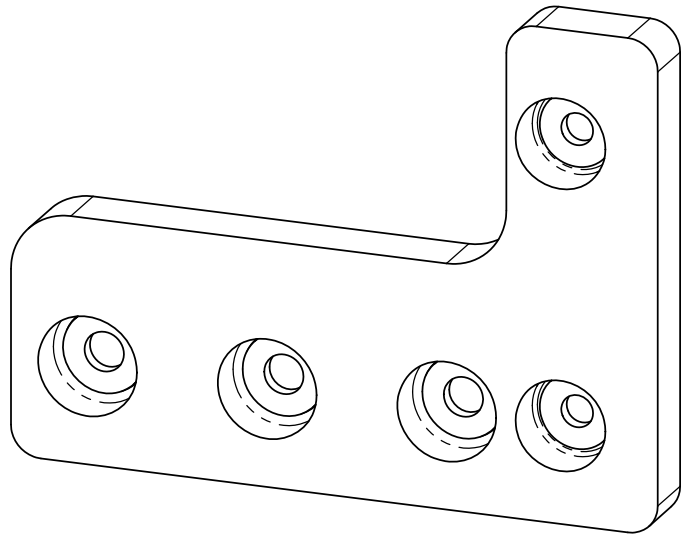
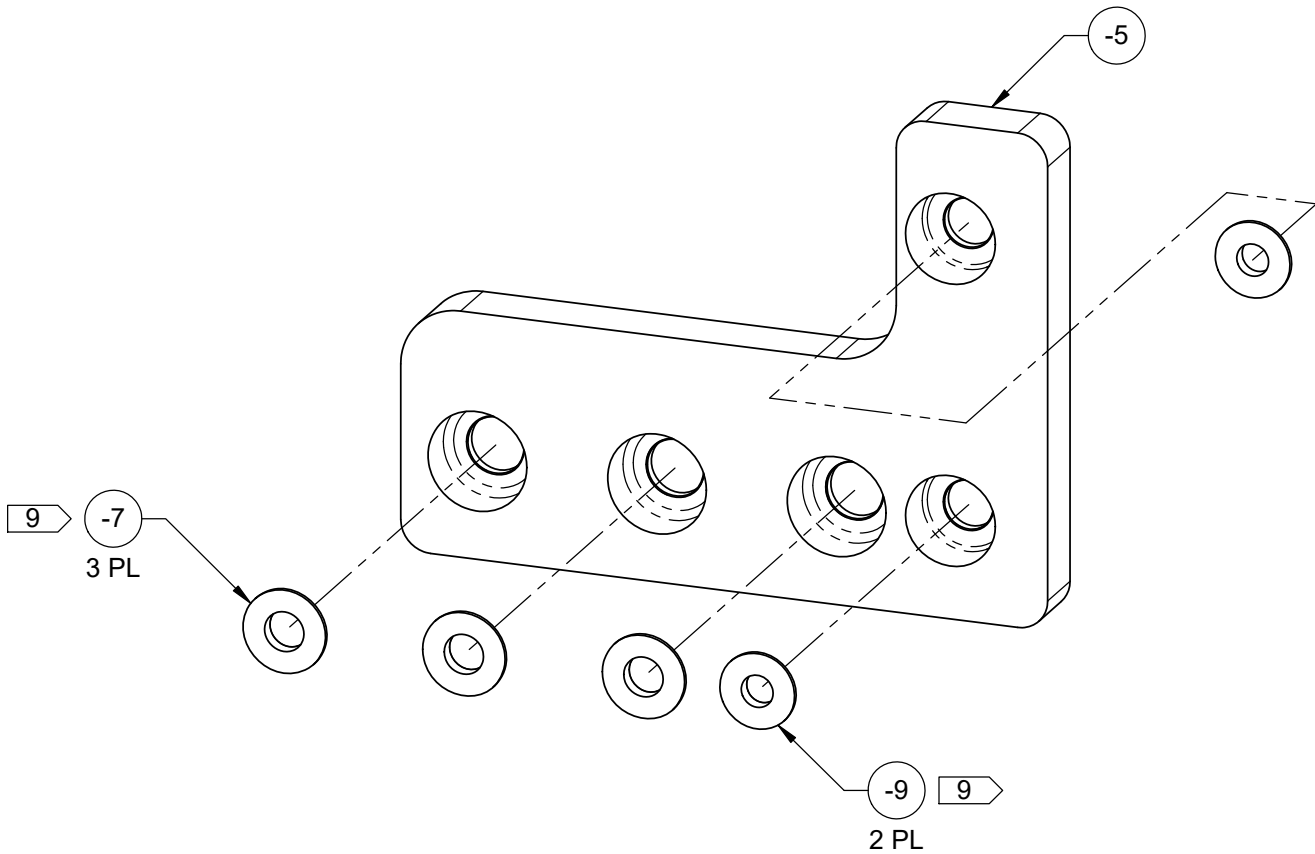



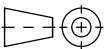
ITEM #	QTY	P/N	DESCRIPTION
-5	1	20NR-78-5	RH PROTECTOR
-7	3	20NR-78-7	BUSHING
-9	2	20NR-78-9	BUSHING

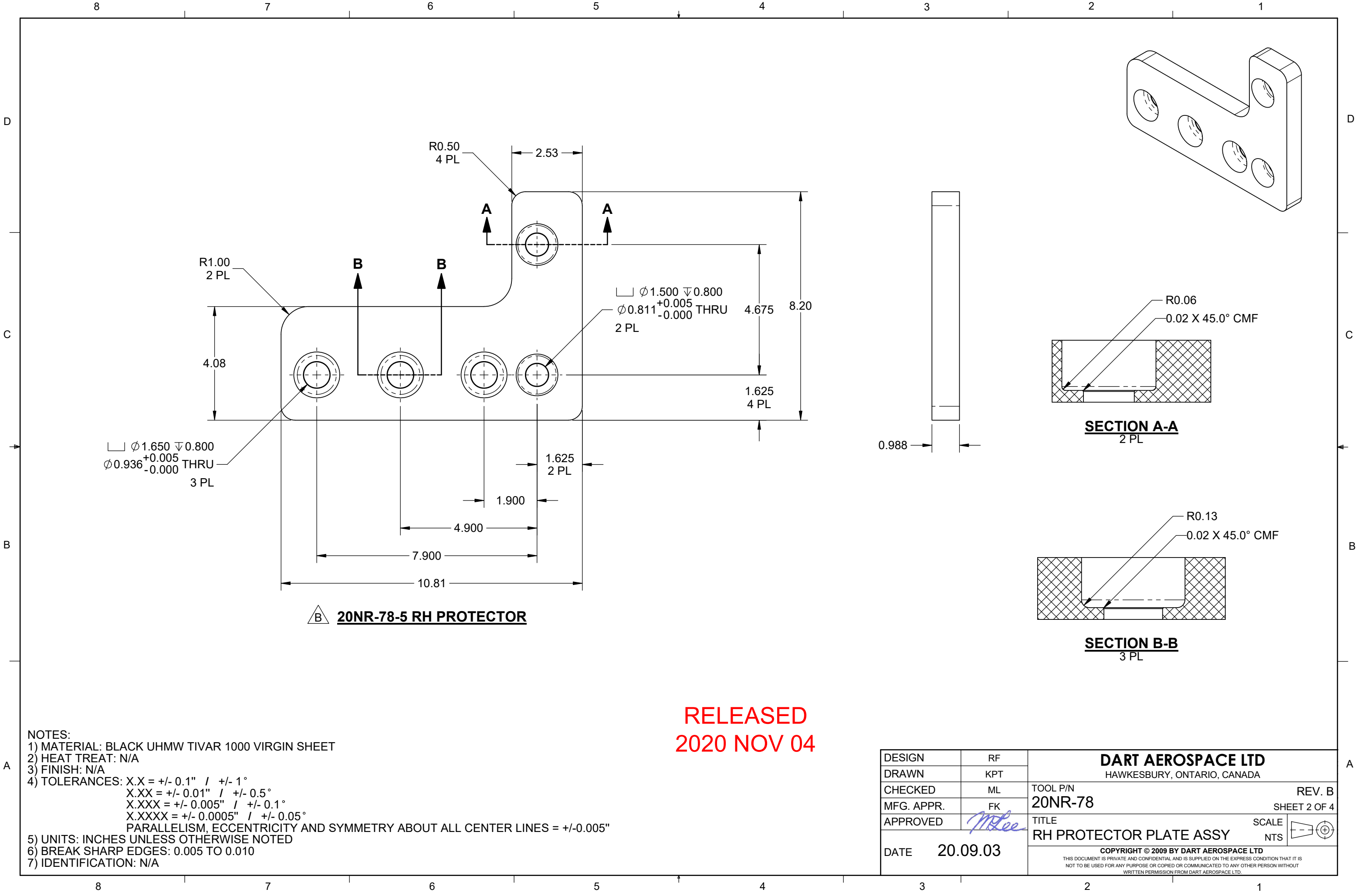


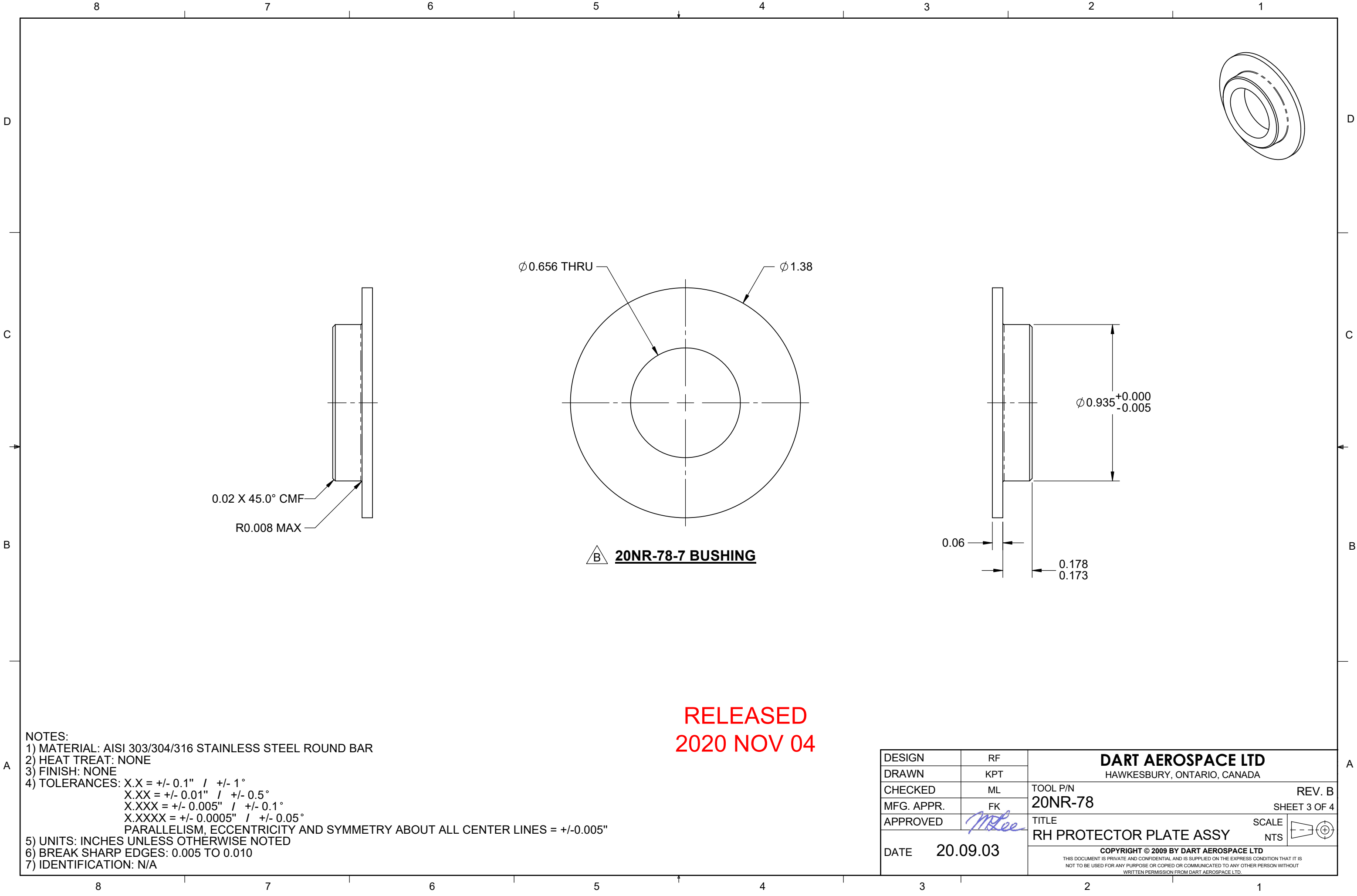
**B 20NR-78 RH PROTECTOR PLATE ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: NONE  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ASSEMBLE AS SHOWN  
9) APPLY LOCTITE 495 OR EQUIVALENT ON MATING SURFACES  
THEN INSTALL ITEMS -7 AND -9 WITH ITEM -5 AS SHOWN, AND REMOVE EXCESS

RELEASED  
2020 NOV 04


B	SEE REVISION 1 FOR REVISION HISTORY		ECR#30	KPT
	UPDATED DRAWING TEMPLATE			
	REMOVED 20NR-78-W AND 20NR-78-2 ADDED 20NR-78-5, 20NR-78-7, AND 20NR-78-9			
	ADDED NOTE 9 TO APPLY LOCTITE 495			
REV.	DESCRIPTION		ECN #	BY
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ML	TOOL P/N		REV. B
MFG. APPR.	FK	20NR-78		SHEET 1 OF 4
APPROVED		TITLE		SCALE
DATE 20.09.03		RH PROTECTOR PLATE ASSY		NTS 
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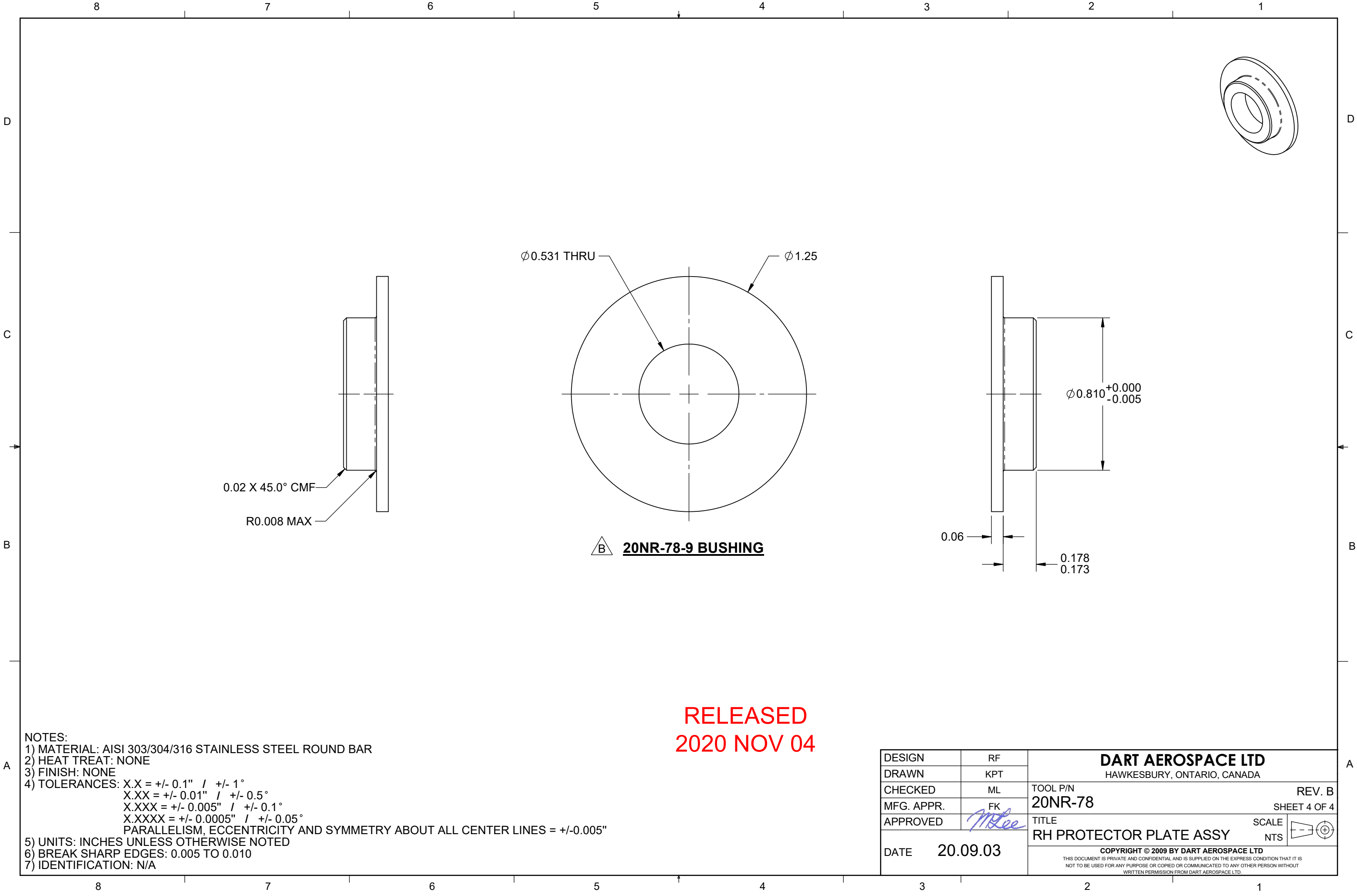




NOTES:  
1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ROUND BAR  
2) HEAT TREAT: NONE  
3) FINISH: NONE  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005 TO 0.010  
7) IDENTIFICATION: N/A



RELEASED  
2020 NOV 04

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ML	TOOL P/N 20NR-78	REV. B
MFG. APPR.	FK		SHEET 3 OF 4
APPROVED		TITLE RH PROTECTOR PLATE ASSY	SCALE NTS
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X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005 TO 0.010  
7) IDENTIFICATION: N/A

RELEASED  
2020 NOV 04

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ML	TOOL P/N 20NR-78	REV. B	
MFG. APPR.	FK		SHEET 4 OF 4	
APPROVED		TITLE	SCALE	
DATE 20.09.03		RH PROTECTOR PLATE ASSY	NTS	
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